

Stainless steel rear trim

Vehicle Type: **Cayenne**

Model Year: **As of 2008**

Situation: **Retrofitting**

Note: The stainless steel rear trim makes the rear of the Cayenne look even more sporty. The integrated longitudinal recesses give it a solid appearance.



Part Nos.: **955.044.802.85**

⇒ Set, stainless steel rear trim

Parts List:

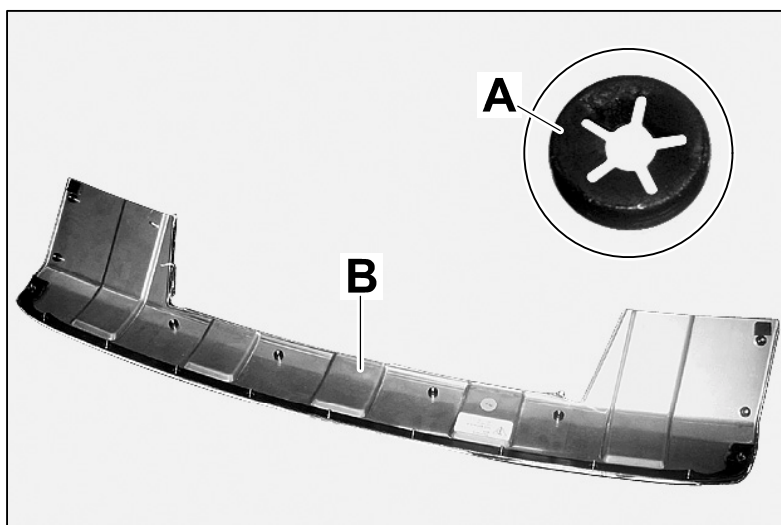


Figure 2

N 901 162 02	21 x	Clamping washer, small ⇒ Figure 2 -A-
955.505.834.00	1 x	Stainless steel rear trim ⇒ Figure 2 -B-

Materials: — — — — — Isopropanol (commercially available)

Assembly: 1 Preparatory work:

1.1 Remove rear apron. ⇒ *Workshop Manual '635519 Removing and installing rear apron'*

2 Fit stainless steel rear trim.

2.1 Drill and rework round holes and slots for mounting the stainless steel rear trim.

2.1.1 Fit the stainless steel rear trim ⇒ *Figure 3 -B-* on the inside of the rear apron ⇒ *Figure 3 -A-* (installation position).

2.1.2 Mark the impressions arranged opposite the retaining pins ⇒ *Figure 4 -A-* (⇒ *Figure 4 -arrows-*) on the rear apron using a suitable pen/marker.

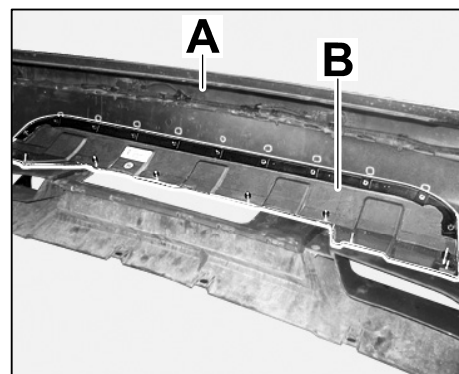


Figure 3

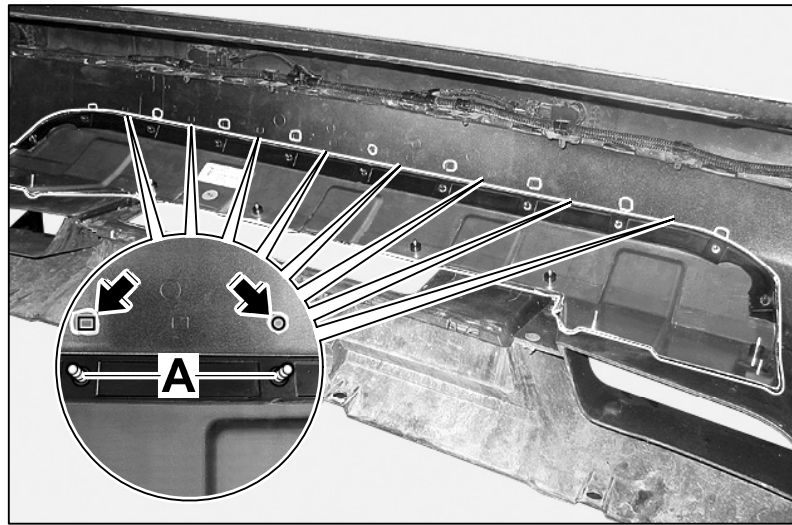


Figure 4

- 2.1.3 Mark the remaining impressions
⇒ Figure 5 -A- using a suitable pen/marker.

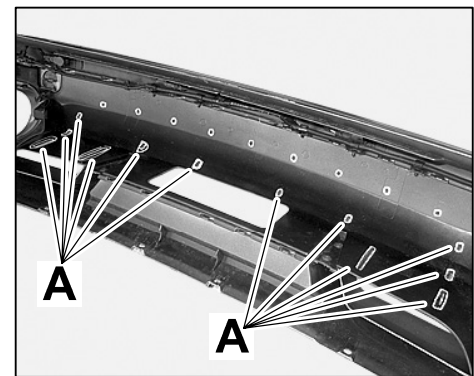


Figure 5



ATTENTION

Machining work (drilling, milling, grinding, etc.)

- Risk of damage to electric lines
- Risk of damage to components
- Risk of damage to lacquered surfaces

⇒ Exercise extreme care while working. Use a bit stop while drilling if necessary.

⇒ Cover and, if necessary, mask surfaces that are at risk (lacquered surfaces, wood or carbon look parts and so on).

- 2.1.4 Drill round holes using a 6-mm Ø drill bit.

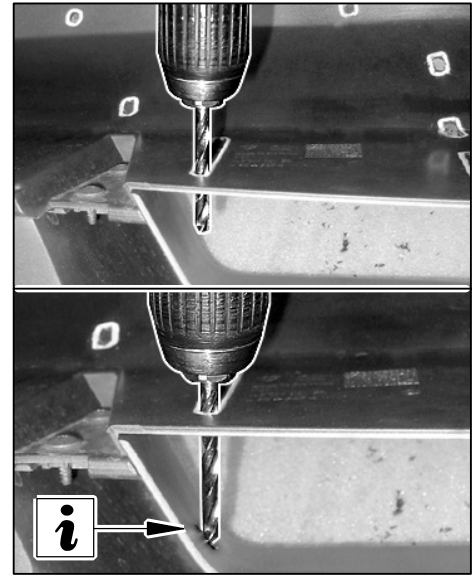


Figure 6

- 2.1.5 Drill pilot holes for the slots using a 6-mm Ø drill bit ⇒ *Figure 7-1*- and then carefully rework the holes using a body saw ⇒ *Figure 7-2*-.
2.1.6 Rework slots using a knife and/or file.

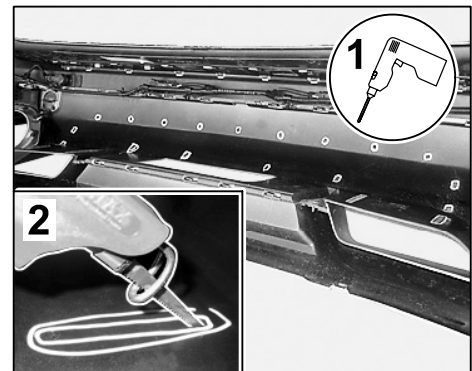


Figure 7

- 2.2 Fit stainless steel rear trim ⇒ *Figure 8-A*- on the rear apron. When doing so, make sure that the retaining pivots of the stainless steel rear trim are inserted into the round holes and slots on the rear apron.

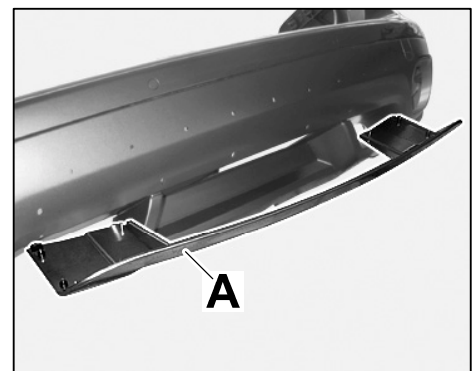


Figure 8

- 2.3 Press the stainless steel rear trim onto the rear apron and fit the small clamping washers \Rightarrow *Figure 9-A*- onto the retaining pivots on the stainless steel rear trim.

3 Concluding work:

- 3.1 Install rear apron. \Rightarrow *Workshop Manual '635519 Removing and installing rear apron'*
- 3.2 Pull off protective film on stainless steel rear trim and clean stainless steel rear trim with isopropanol.

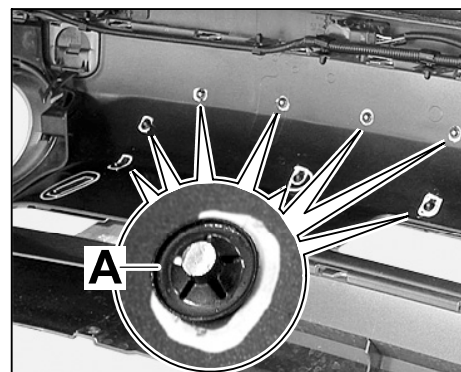


Figure 9

Working Time: 63162300: Installing rear trim

Labor time: **190 TU**

References: \Rightarrow *Workshop Manual '635519 Removing and installing rear apron'*