



WARNUNG

Gefahr des Verlusts der Text-Bild-Zuordnung beim Ausdruck.

- **Aus technischen Gründen kann derzeit nicht ausgeschlossen werden, dass trotz einwandfreier Darstellung auf dem Bildschirm beim Ausdruck der Zusammenhang von Text und zugehörigem Bild verloren geht.**
- **Wird der Fehler nicht bemerkt, besteht die Gefahr, daß Arbeiten nicht korrekt durchgeführt werden und es dadurch zu Personen- und Sachschäden kommt.**

→ Vergleichen Sie deshalb nach dem Druckvorgang unbedingt die Ausdrücke mit der Bildschirmdarstellung. Korrigieren Sie die Ausdrücke im Fehlerfall so, daß der Inhalt der Bildschirmdarstellung zutreffend wiedergegeben wird.



WARNING

Danger of losing text-figure correspondence when printing out.

- **For technical reasons, it can currently not be ruled out that the correspondence between text and associated figure can be lost when it is printed out, even though the display on the screen is correct.**
- **If the fault is not noticed, there is the danger that work will not be performed correctly which can cause injury and damage.**

→ Therefore, always compare printouts with the screen display after printing them out. Correct the printouts if they are faulty so that the content of the screen display matches that on the printouts.



AVERTISSEMENT

Risque de perte de la correspondance texte-illustration lors de l'impression papier.

- **Pour des raisons techniques, il ne peut pas être exclu à l'heure actuelle que, même en cas d'affichage correct à l'écran, la correspondance entre le texte et l'illustration puisse être erronée sur l'impression papier.**
- **Si l'erreur passe inaperçue, on court le risque d'exécuter certaines opérations de manière incorrecte pouvant conduire à des dommages corporels et matériels.**

→ Comparez impérativement pour cette raison les impressions papier avec l'affichage à l'écran. Corrigez-les en cas d'erreur de manière à reproduire correctement l'affichage à l'écran.



ATTENZIONE

Pericolo di perdita dell'abbinamento testo-immagine nella stampa.

- **Per motivi tecnici non è escluso che, nonostante la rappresentazione sullo schermo risulti perfetta, durante la stampa venga persa la corrispondenza fra testo e relativa immagine.**
- **Se tale difetto non viene rilevato vi è il pericolo che i lavori non siano eseguiti correttamente; ciò può avere come conseguenza lesioni e danneggiamenti.**

→ Per questo motivo, dopo la stampa è assolutamente necessario confrontare le stampe con la rappresentazione sullo schermo. In caso di errore si prega di correggere le stampe, così da garantire la riproduzione esatta della rappresentazione sullo schermo.



ADVERTENCIA

Al imprimir se corre el riesgo de perder la correcta asignación de las figuras al texto.

- Por motivos técnicos, por el momento no se puede descartar que, aun siendo correcta la imagen que aparezca en la pantalla, al imprimir se pierda la correlación entre el texto y la figura correspondiente.
- Si este error pasara desapercibido, existe el riesgo de que los trabajos no se ejecuten de forma correcta y, por tanto, se produzcan daños personales y materiales.

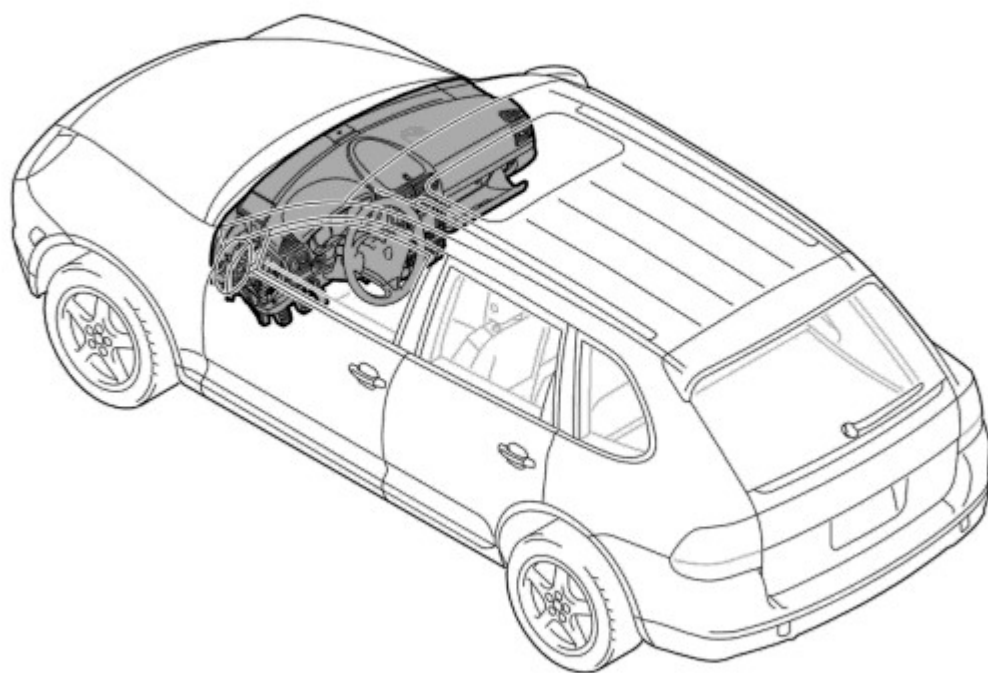
→ Por ello le rogamos que tras el proceso de impresión compare siempre las copias impresas con la imagen de la pantalla. En caso de error, corrija las copias impresas de forma que se correspondan con el contenido de la imagen de la pantalla.

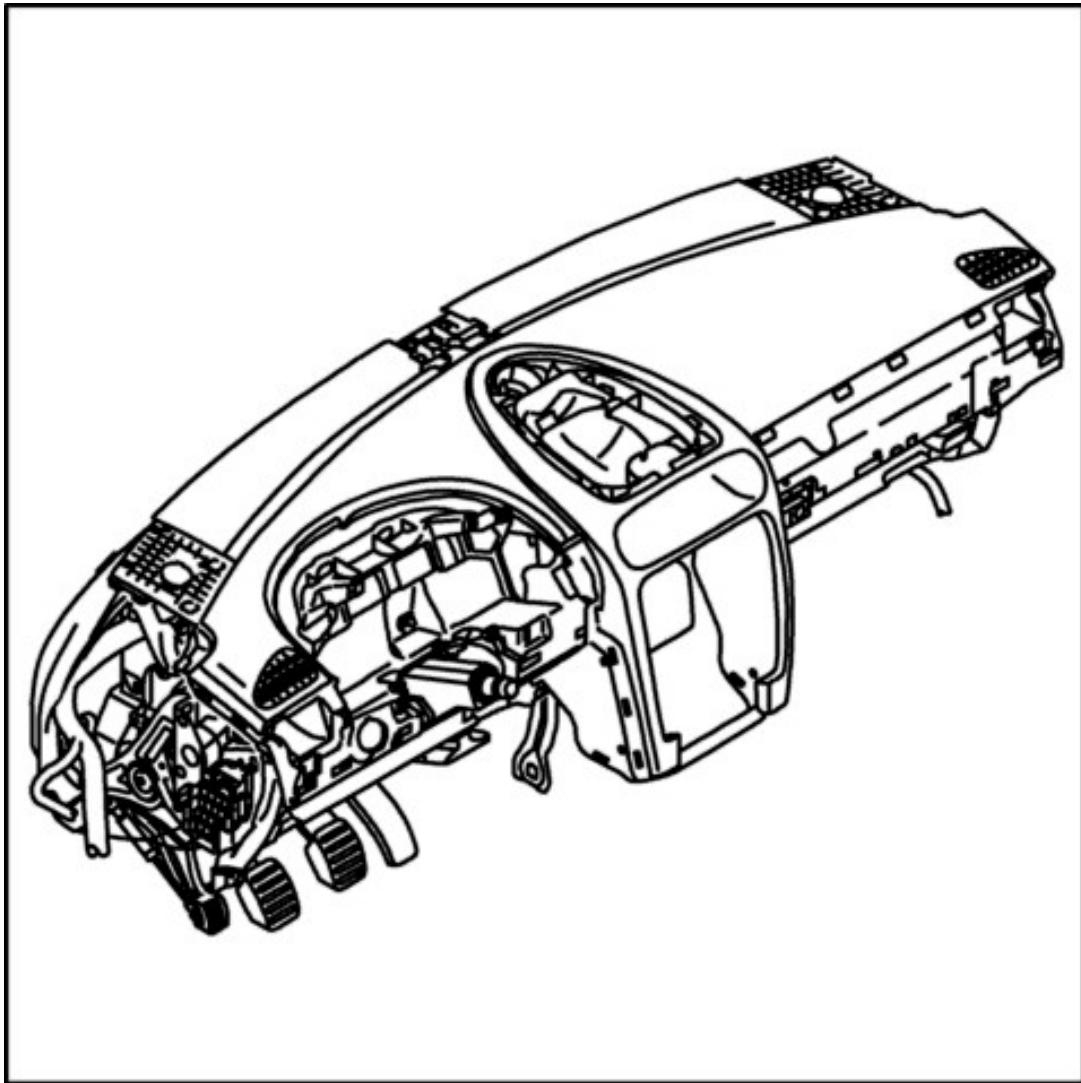
70 18 19 Removing and installing instrument panel - as of MY 2003

- [Removing instrument panel](#)
- [Installing instrument panel](#)

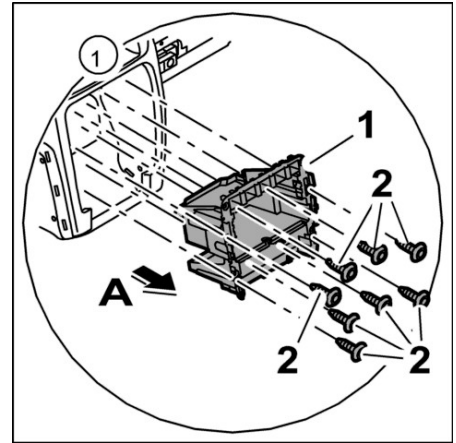
Removing instrument panel

Removing dashboard



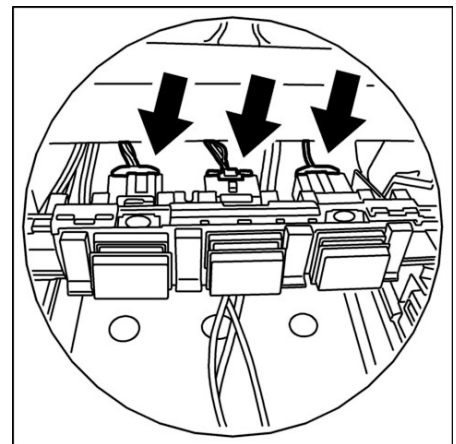
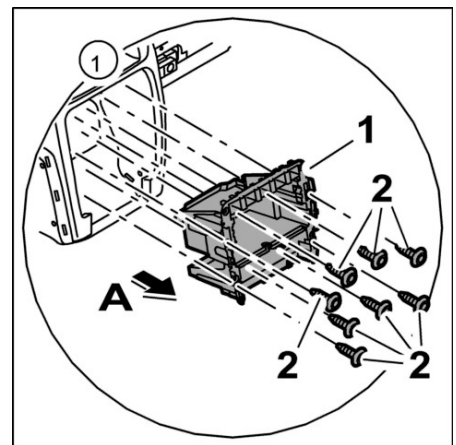


1. Remove instrument panel cover → Removing and installing dashboard cover on driver's side→ Removing and installing dashboard cover on the passenger's side
2. Remove cover for instrument panel (defroster cover) → 702019 Removing and installing cover for instrument panel (defroster cover) - section on "Removing"
3. Remove Bose centre speaker → 914019 Removing and installing the front loudspeakers (instrument panel) - section on "Removing"
4. Remove steering-column switch → 945019 Removing and installing steering-column switch - section on "Removing"
5. Remove instrument cluster → 902519 Removing and installing instrument cluster - section on "Removing"
6. Remove passenger's airbag unit → 695919 Removing and installing passenger's airbag unit - section on "Removing"
7. Remove front ashtray → 682019 Removing and installing front ashtray - section on "Removing"
8. Remove display and operator control unit (PCM) → Removing and installing display and operator control unit (PCM)
9. Remove A-pillar trim → 705719 Removing and installing A-pillar trim - section on "Removing"



10. Remove the device carrier. To do this, unscrew the fastening screws **-2-** .

11. Pull the device plugs **-1-** to the rear **-arrow A-** until the plugs **-arrows-** are accessible.



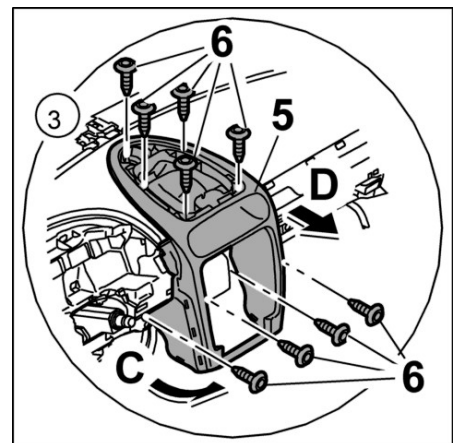
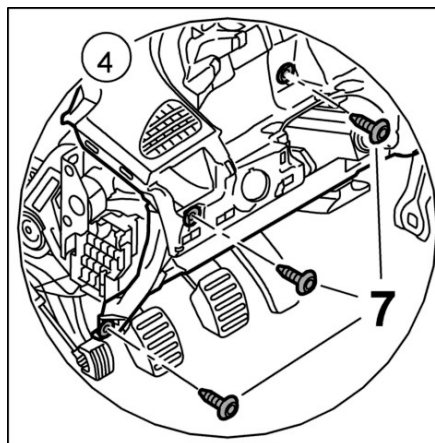
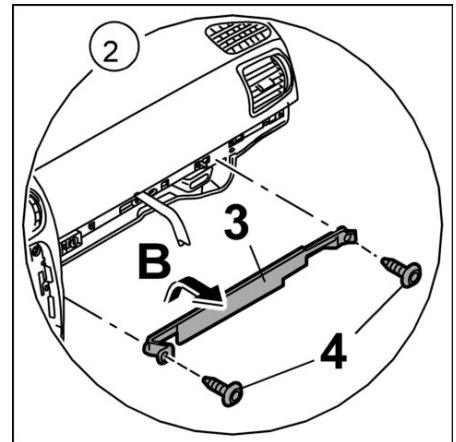
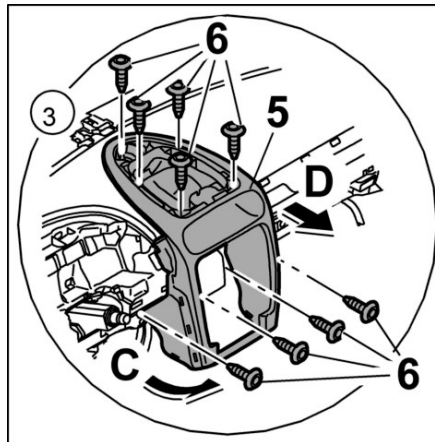
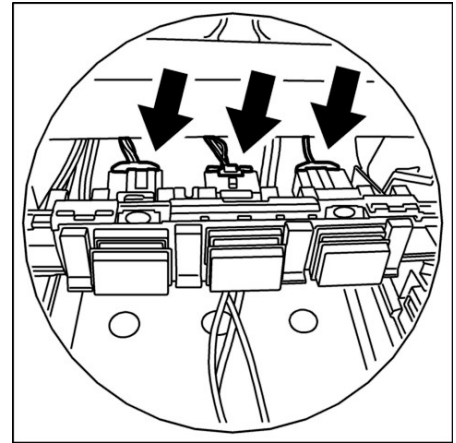
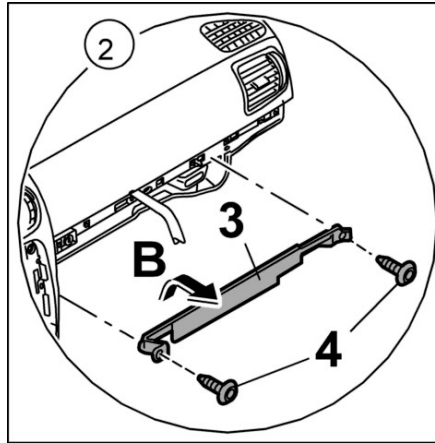
12. Release and pull off the plugs **-arrows-** .

13. Remove the sheetmetal reinforcement on the passenger's side. To do this, unscrew the fastening screws **-4-** .

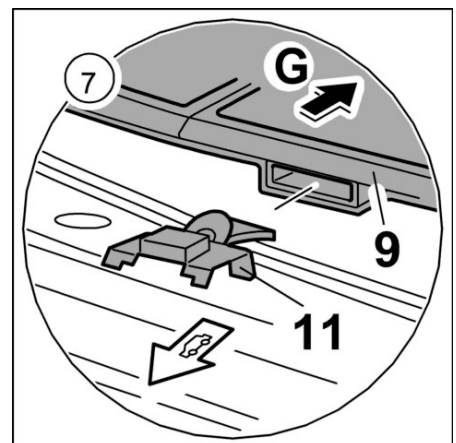
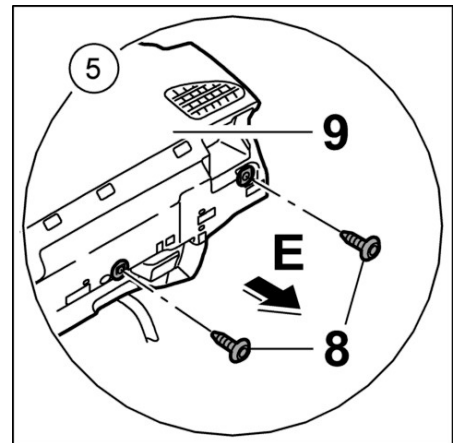
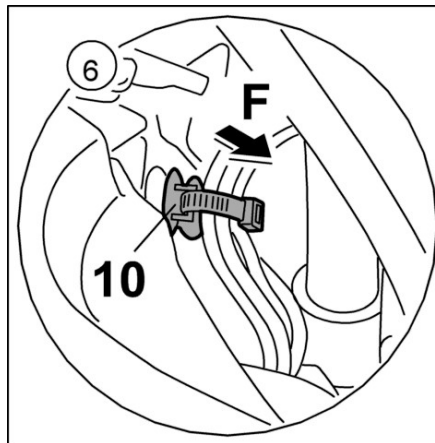
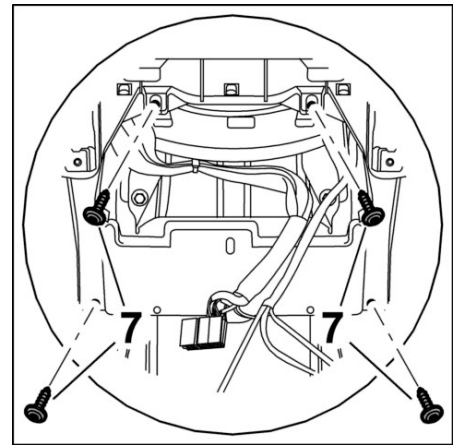
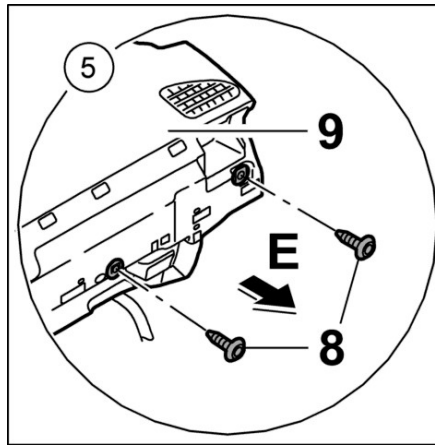
14. Lift the sheetmetal reinforcement on the front passenger's side **-3-** and pull it out to the rear **-arrow B-** .

15. Remove the centre instrument panel cover. To do this, unscrew the fastening screws **-6-** .

16. Swivel the centre instrument panel cover **-5-** carefully upward **-arrow C-** and then remove it to the rear **-arrow D-** .

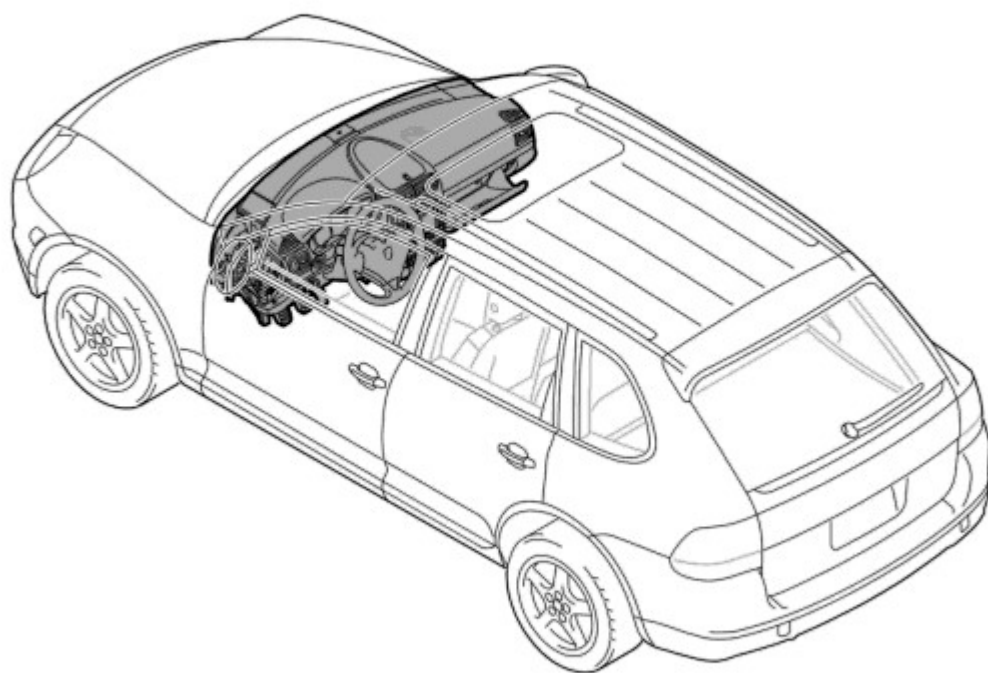


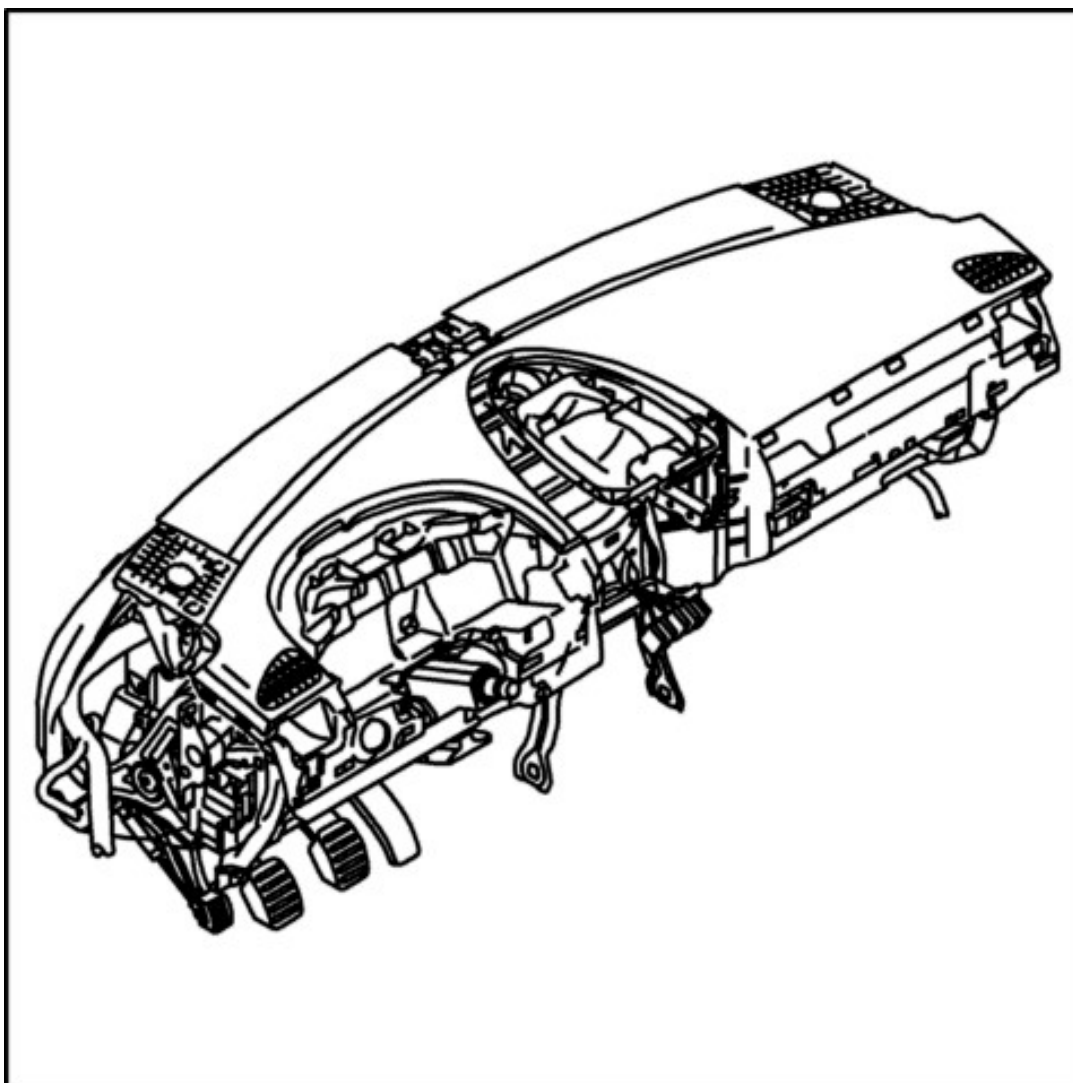
17. Release the instrument panel on the driver's side and at the middle. To do this, unscrew the fastening screws **-7-** and **-7-**.
18. Release the instrument panel on the passenger's side. To do this, unscrew the fastening screws **-8-**.
19. Carefully pull the instrument panel **-9-** to the rear **-arrow E-** until the clip connection in the area of the A-pillar becomes accessible.
20. Unclip the clip connection **-10-** on the instrument panel **-arrow F-**.
21. Carefully pull the instrument panel **-9-** to the rear **-arrow G-** out of the retaining clips **-11-**.



Installing instrument panel

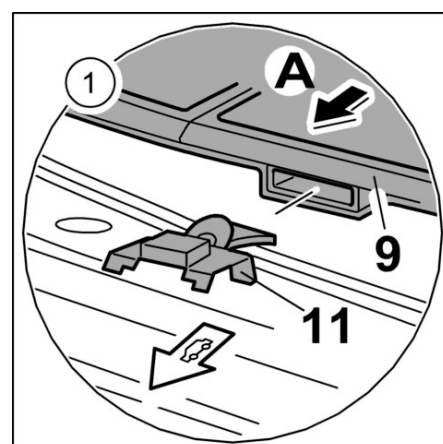
Installing dashboard





Position the instrument panel.

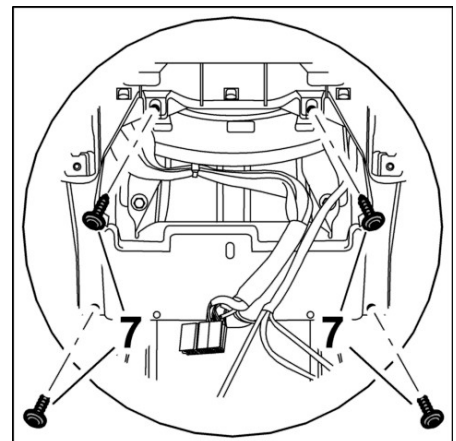
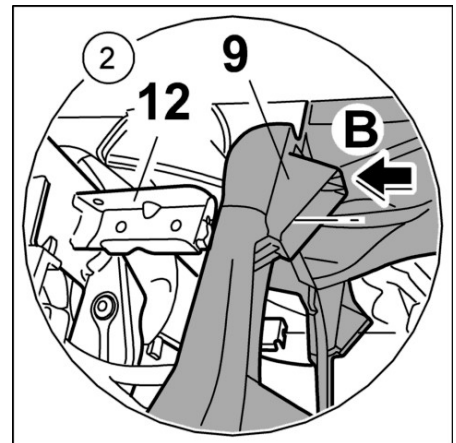
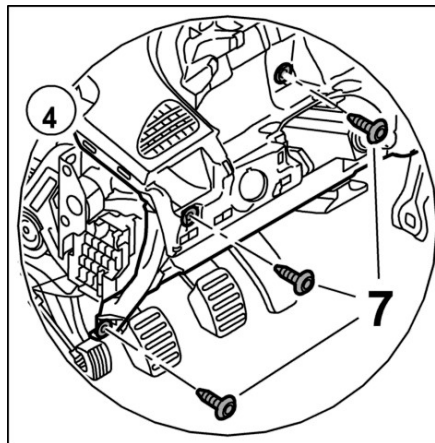
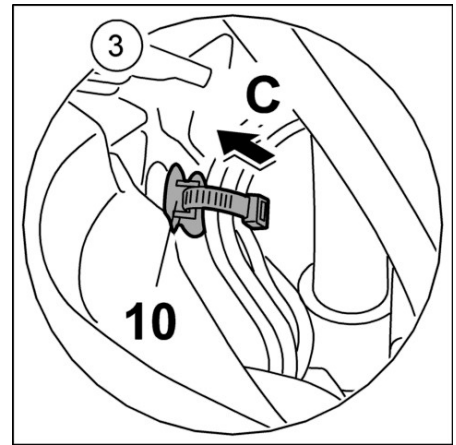
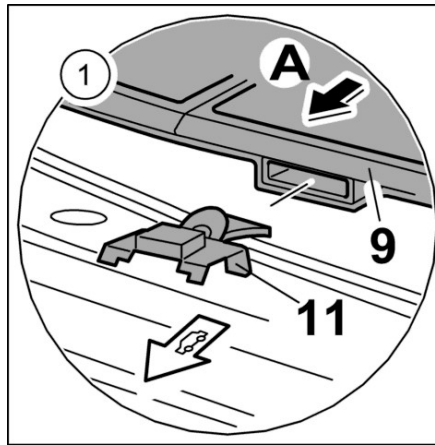
1. To do this, carefully insert the instrument panel **-9-** **-arrow A-** until the clip connection **-10-** can be clipped into place **-arrow C-**.



2. Push the instrument panel **-9-** into the retaining clips **-11-** **-arrow A-**. Simultaneously fit the instrument panel **-9-** over the instrument panel carrier **-12-** **-arrow B-**.

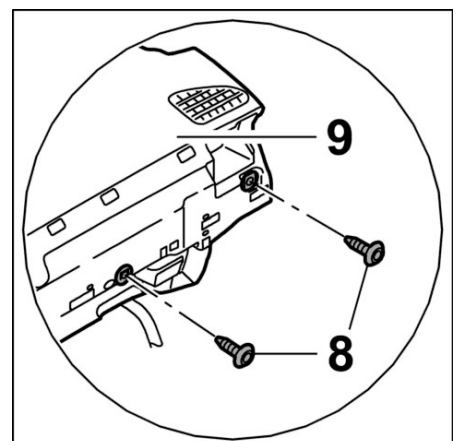
Ensure that no wires are trapped while inserting it.

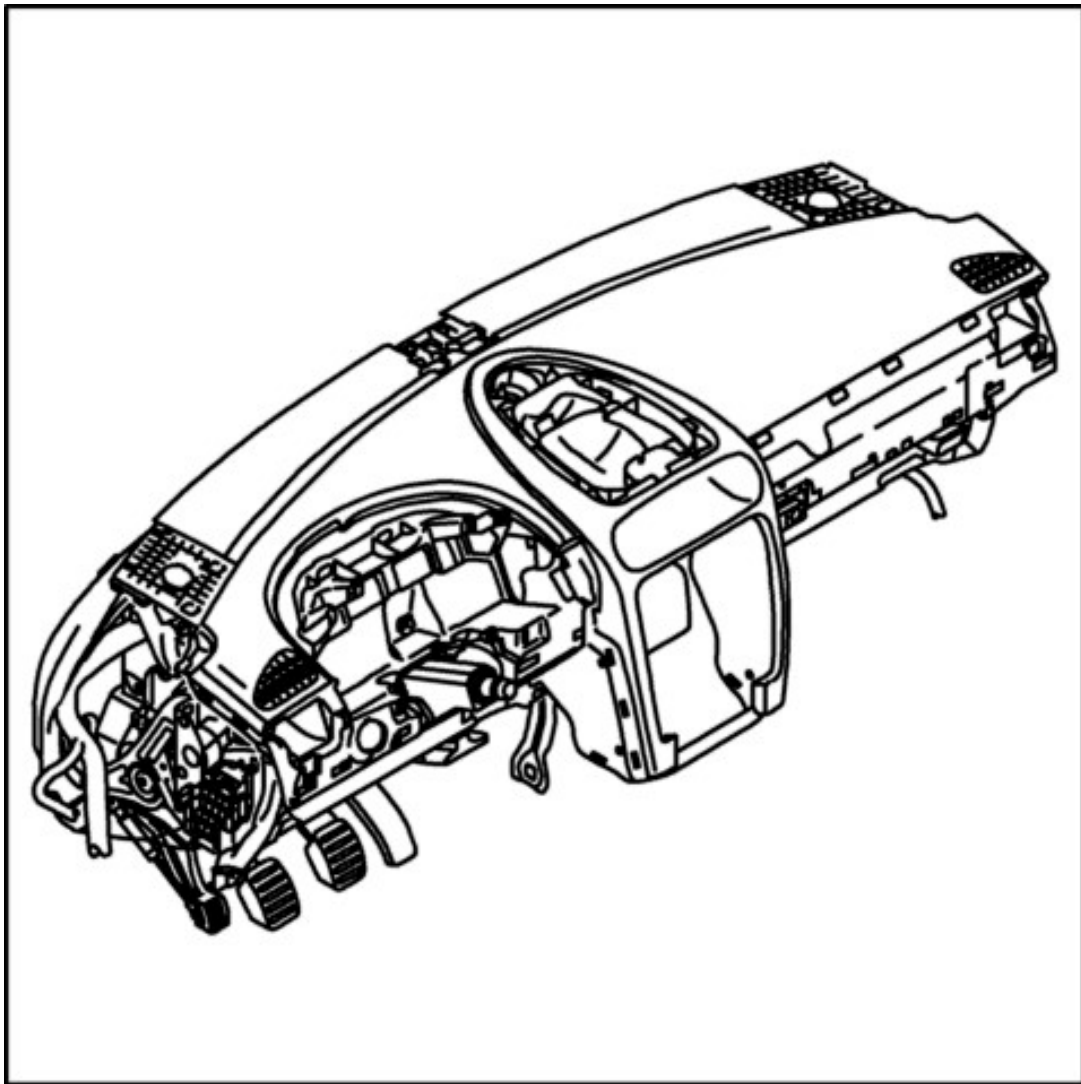
3. Screw in fastening screws **-7-** and **-7-** of the instrument panel.



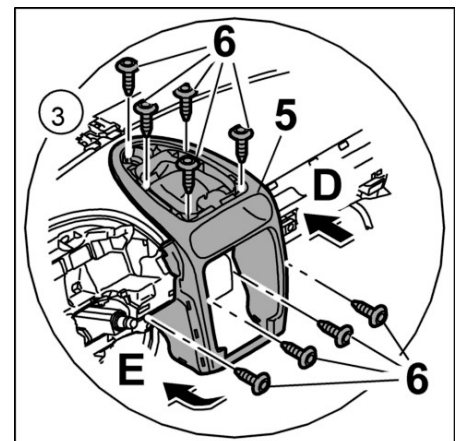
4. Screw in fastening screws -8- of the instrument panel -9- .

5. Adjust the instrument panel → 701815 Adjusting the instrument panel

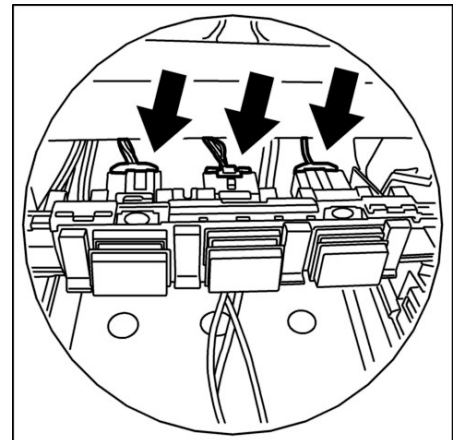
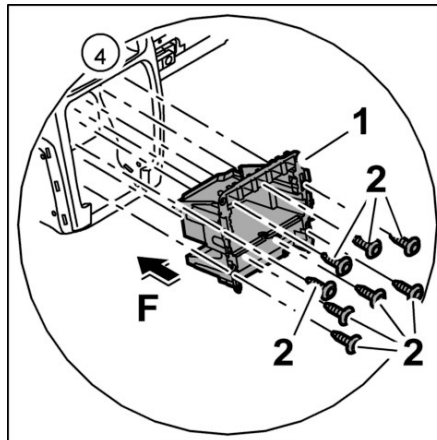
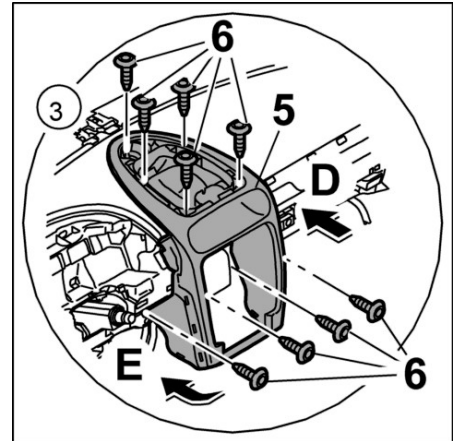
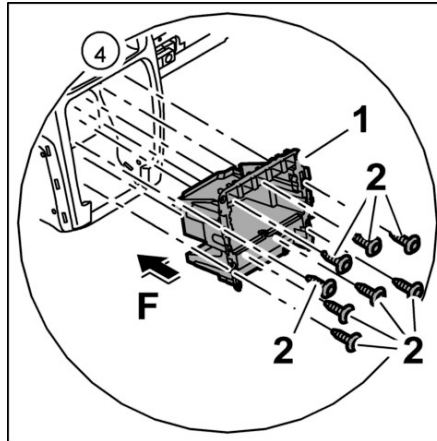




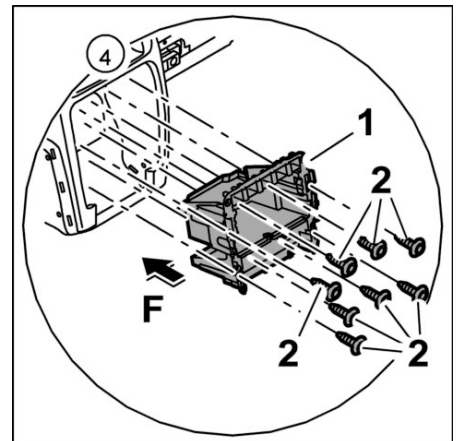
6. Carefully insert the centre instrument panel cover **-5-** **-arrow D-** and then swivel it downward **-arrow E-**.



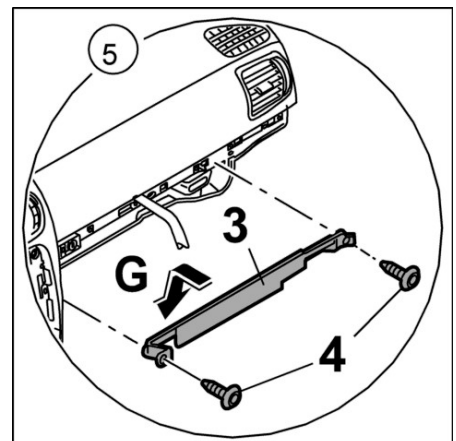
7. Screw in fastening screw **-6-**.
8. Insert device carrier **-1-** **-arrow F-**.
9. Push on the plug **-arrows-** until the locking tabs engage audibly.
10. Fully insert the device plugs **-1-** **-arrow F-**.



11. Screw in -2- fastening screws.



12. Only on USA version: Insert the sheetmetal reinforcement on the passenger's side -3- -arrow G- .



13. Only on USA version: Screw in fastening screws -4- .

14. Install A-pillar trim → 705719 Removing and installing A-pillar trim - section on "Installing".

15. Install display and operator control unit (PCM) → Removing and installing display and operator control unit (PCM)

16. Install front ashtray → 682019 Removing and installing front ashtray - section on "Installing"

17. Install passenger's airbag unit → 695919 Removing and installing passenger's airbag unit - section on "Installing"

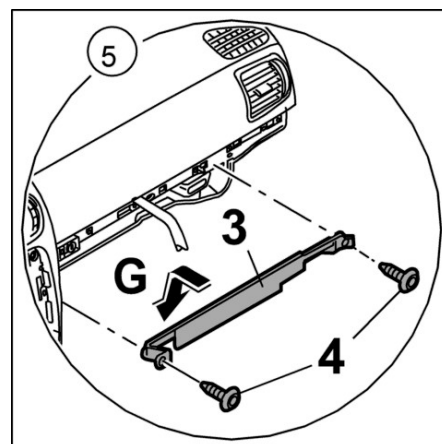
18. Install instrument cluster → 902519 Removing and installing instrument cluster - section on "Installing"

19. Install steering-column switch → 945019 Removing and installing steering-column switch - section on "Installing"

20. Install Bose centre loudspeaker → 914019 Removing and installing front loudspeakers (instrument panel) - section on "Installing"

21. Install cover for instrument panel (defroster cover) → Removing and installing cover for instrument panel (defroster cover)

22. Install instrument panel cover → Removing and installing dashboard cover on driver's side→ Removing and installing dashboard cover on the passenger's side



9PAAD1, 9PAAD7, 9PAAE1, 9PAAE7, 9PAAF1, 9PAAJ1

as of MY 2003

Country C00, C02, C05, C07, C08, C09, C10, C11, C12, C13, C14, C15, C16, C18, C19, C20, C21, C22, C23, C24, C25, C26, C27, C28, C32, C33, C34, C35, C36, C37, C38, C39, C45, C46, C98, C99